

Work Order ID 81367 - 2?

Tuesday, March 13, 2012 2:42:52 PM

81367

Page 1

Item ID: D350-764-011

Revision ID:

Item Name: Shoulder Harness

Start Date: 3/13/2012 Start Qty: 3.00

Required Date: 3/30/2012 Req'd Qty: 3.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: YML

Date: 12-03-12

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B - U/R

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-764-011

CHG002

Szkluc

MLO 12/08/15

110

110

Packaging

Packaging

Pick Kit
Packaging

Memo

0.00

0.00

12/13/15 20

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

Szkluc

72

Work Order ID 81367

81367

Page 2

Tuesday, March 13, 2012 2:42:52 PM

Item ID: D350-764-011

Accept

N90000.10100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Shoulder Harness

Start Date: 3/13/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-764-011
Location: _____
PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/2

SP

12/1

MLJ 12/04/02

12-04-2
6

Picklist Print

Tuesday, March 13, 2012 2:42:50 PM

Page 1

8

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A New issue 07-10-11 DID verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DID

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-130 Insert		Purchased	No			110	Each	4,733.0000	16	48			

Location Loc Qty Loc Code

ST280	559	
119084	116	
120671	443	
ST281	4174	
120410	174	
120807	2000	
120837	2000	

119775

AN3-3A
Bolt

Purchased

No

110

Each

943.0000

32

96

Location Loc Qty Loc Code

ST350	943	
120423	943	

Purchased

No

110

Each

298.0000

16

48

Location Loc Qty Loc Code

ST351	298	
117441	48	
119775	50	
120498	100	
120644	100	

Purchased

No

110

Each

91.0000

4

12

Location Loc Qty Loc Code

ST356	91	
117619	91	

Purchased

No

110

Each

0.0000

48

144

AN960JD10
Washer

NAS1149D03631

128x
119775
96x

Picklist Print

Tuesday, March 13, 2012 2:42:50 PM

Page 2

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

Sz AN960JD916 WASHER	NAS1149D09631	Purchased	No	110	Each	0.0000	4	12	
Sz AN970-6 Washer		Purchased	No	110	Each	31.0000	4	12	
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				ST344	31				
				119433	6				
				120770	25				
Sz CCR264SS3-3 Cherry Rivet		Purchased	No	110	Each	693.0000	16	8x	
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				ST331	693				
				113973	2				
				117849	125				
				119017	566				
Sz CR3212-4-2 Cherry Rivet		Purchased	No	110	Each	51.0000	4	32x	
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				ST331	51				
				110806	6				
				112794	45				
Sz CR3212-5-04 Rivet		Purchased	No	110	Each	24.0000	4	4x	
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				ST331	24				
				112082	24				
Sz CR3212-5-07 Rivet		Purchased	No	110	Each	98.0000	4	12	
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				ST331	98				
				120833	98				

Tuesday, March 13, 2012 2:42:50 PM

Shop Packet Print

Page 2

Picklist Print

Tuesday, March 13, 2012 2:42:50 PM

Page 3

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3,000

Required Qty: 3,000

D2854

3/4" Velcro Strip

(4X) 8.00" per dwg D2854-1/-3-080

See Lynwood
S21010

Manufactured

No

Location

ST1415

69125

69562

79799

Loc Qty

27,35674

12,71274

0,376

14,268

Loc Code

110

Each

194,0000

16

48

7,998

D3578-041

Doublet

S2

Manufactured

No

Location

ST245A

80380

Loc Qty

194

194

Loc Code

D3636-041

Shoulder Harness

S2

Manufactured

No

Location

ST266

80154

Loc Qty

4

4

Loc Code

D3637-041

Bracket Assembly

S2

Manufactured

No

Location

ST245A

77085

Loc Qty

11

11

Loc Code

D3637-3

Bracket

S2

Manufactured

No

Location

ST245A

72510

Loc Qty

17

17

Loc Code

Tuesday, March 13, 2012 2:42:51 PM

Shop Packet Print

Page 3

Picklist Print

Tuesday, March 13, 2012 2:42:51 PM

Page 4

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder To Press

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

D3638-1
Bushing

Manufactured No

110 Each 36.0000

4 12

Location

Loc Qty

Loc Code

ST244

36

74710

8

80420

24

81333

4

Manufactured No

110 Each 12.0000

1 3

Location

Loc Qty

Loc Code

ST244

12

80422

12

Manufactured No

110 Each 10.0000

1 3

Location

Loc Qty

Loc Code

ST244

10

73163

2

80423

8

Manufactured No

110 Each 9.0000

1 3

Location

Loc Qty

Loc Code

ST244

9

80424

9

Manufactured No

110 Each 9.0000

1 3

Location

Loc Qty

Loc Code

ST244

9

80425

9

Picklist Print

Tuesday, March 13, 2012 2:42:51 PM

Page 4

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder To Press

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

D3638-1
Bushing

Manufactured No

110 Each 36.0000

4 12

Location

Loc Qty

Loc Code

ST244

36

74710

8

80420

24

81333

4

Manufactured No

110 Each 12.0000

1 3

Location

Loc Qty

Loc Code

ST244

12

80422

12

Manufactured No

110 Each 10.0000

1 3

Location

Loc Qty

Loc Code

ST244

10

73163

2

80423

8

Manufactured No

110 Each 9.0000

1 3

Location

Loc Qty

Loc Code

ST244

9

80424

9

Manufactured No

110 Each 9.0000

1 3

Location

Loc Qty

Loc Code

ST244

9

80425

9

Tuesday, March 13, 2012 2:42:51 PM

Shop Packet Print

Page 4

Picklist Print

Tuesday, March 13, 2012 2:42:51 PM

Page 6

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

D3643-2
Stiffener

Manufactured No

110 Each 17.0000

1 3

Location

Loc Qty

Loc Code

ST244A

17

73565

5

80410

12

Manufactured No

110 Each 16.0000

2 6

Location

Loc Qty

Loc Code

ST244A

16

76276

4

80411

12

Manufactured No

110 Each 18.0000

1 4x 3

Location

Loc Qty

Loc Code

ST076

16

80367

16

ST244A

2

73171

2

Purchased No

110 Each 5.075 0000

32 96

Location

Loc Qty

Loc Code

ST316

5075

119109

1640

121011

3000

19099

435

Purchased No

110 Each 1,083 0000

106 318

Location

Loc Qty

Loc Code

ST317

1083

116188

1083

Purchased No

110 Each 1,083 0000

318 212 x

D3644-1
Shim

D3657-1
Guide Tool

MS20426AD3-3
Rivet

MS20426AD4-4
Rivet

Tuesday, March 13, 2012 2:42:51 PM

Shop Packet Print

Page 6

Picklist Print

Tuesday, March 13, 2012 2:42:51 PM

Page 7

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 3/13/2012

Required Date: 3/30/2012

Start Qty: 3.00

Required Qty: 3.00

MS20426AD4-6

Rivet

Purchased

No

110 Each

1.962.0000

28

84

Location

Loc Qty

Loc Code

ST317

1962

110139

187

118510

853

119436

922

MS20470AD4-6

Rivet, Universal Head

Purchased

No

110 Each

2.497.0000

8

24

Location

Loc Qty

Loc Code

ST319

2497

117395

16

118927

386

119109

12

119546

595

120132

1488

MS210591.3

Nut Plate

Purchased

No

110 Each

386.0000

16

48

Location

Loc Qty

Loc Code

ST301

28

118614

8

119546

20

ST302

358

120308

158

120833

100

121011

100

Tuesday, March 13, 2012 2:42:51 PM

Shop Packet Print

Page 7

Picklist Print

Tuesday, March 13, 2012 2:42:51 PM

Page 8

Work Order ID: 81367

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

MS21072-13

Nutplate

S2

Purchased

No

Location

ST302

118378

ST303

120308

ST323

120769

No

Purchased

MS35207-267

Screw

S2

Start Date: 3/13/2012

Start Qty: 3.00

Required Date: 3/30/2012

Required Qty: 3.00

24

48.0000

Each

110

Loc Code

Loc Qty

8

8

20

20

20

20

Each

110

Loc Code

Loc Qty

71

71

Location

ST294

119438

71.0000

Each

110

Loc Qty

71

71

Tuesday, March 13, 2012 2:42:51 PM

Shop Packet Print

Page 8

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041